

# PRODUCT INFORMATION

# LAMINAR FLOW GAUGE

Highly accurate and responsive sensor instantly measures flow rate.

DF-241BA is ideal for flow or leak test in production line.



## ■ Features

High accuracy:  $\pm 2\%$  of F.S.

Highly responsive with Laminar Flow Tube

Various flow ranges available

Stability and durability using highly accurate and high proof pressure DPS

Temperature sensor for automatic temperature compensation

Multifunctional display designed to meet various measurement requirements

## ■ Application Examples

High speed flow measurement

Pass/Fail judgment based on flow rate

Leak test by flow rate

Flow data collection, PC data recording

## ■ Specification

<b>Laminar Flow Tube Flow Range</b>	10, 20, 50, 100, 200, 500 mL/min 1, 2, 5, 10, 20, 30, 50, 100, 200, 500 L/min
<b>Pressure Media</b>	Air
<b>Accuracy</b>	$\pm 2\%$ of F.S. $\pm 1$ digit
<b>Conversion Temperature / Atmospheric Pressure</b>	20°C (or 0°C), Flow rate is based on 1 atmospheric pressure
<b>Operating Temperature</b>	5 to 35 °C
<b>Test Pressure</b>	Depends on the selected range
<b>Temperature Sensor</b>	Built in the Laminar Flow Tube or connected to the outlet of Laminar Flow Tube
<b>Generated Differential Pressure</b>	Approx. 0.6 kPa at F.S. flow
<b>Pressure Loss</b>	150% of Measured Differential Pressure
<b>Port Size</b>	Differential Pressure Connection Port: Rc1/8 Flor Sensor Connection Port: Refer to "Laminar Flow Tube Ranges" on the next page.
<b>DPS Proof Pressure</b>	1 MPa (PT-110FC-A) 10 kPa (PT-103B-A)
<b>Power Source</b>	24 VDC $\pm 10\%$ , 0.3 Amax With A/C Adapter

## ■ Multifunctional Display

<b>Number of Channels</b>	10 channels
<b>Upper/Lower limits</b>	4 Settings HH, HI, LO, LL
<b>Zero Adjustment</b>	One push Zero Method
<b>Auto-Zero</b>	Auto Zero button
<b>Display Hold</b>	Hold button
<b>Display Response</b>	Digital Filter (High, Medium, Low)
<b>RS-232C</b>	1200, 9600 and 19200 bps switchable
<b>BCD Output</b>	Open collector
<b>Display Digits</b>	3.5 digits (1999) and 4.5 digits (19999)
<b>Sample Rate</b>	250 ms and 50 ms switchable
<b>User Span</b>	0.001 to 9.999 (Default: 1.000)
<b>Panel Cutting Dimension</b>	W133 x H61 mm
<b>External Dimensions</b>	Display: W140 x H66 x D172 mm Sensor: Refer to "External Appearances of Laminar Flow Tube & DPS" on the next page.
<b>Analog Output (Option)</b>	F1: F.S / 5V, F2: F.S / 10V, F3: Match with display

## ■ Model Classification

DF-241BA-(①, ②)-③④-⑤

① Flow Range		② Line Pressure		③ Option		④ Power/Voltage		⑤ Conversion Temperature	
Code	Unit	Code	Unit	Code	Description	Code	Description	Code	Description
□□ML	mL/min	□□KP	kPa	B	Low line pressure sensor *1	VG	A/C adapter 100 V cable (3 m)	S	Conversion at 20 °C
□□L	L/min	□□MP	MPa	F1	5 V analog output	VH	A/C adapter 240 V cable (2 m)	N	Conversion at 0 °C
				F2	10 V analog output	VJ	Without A/C adapter		
				F3	Match with display				

\*1 Low line pressure sensor (PT-103B-A) is used at 10 kPa or lower.

### Laminar Flow Tube Ranges

Model	Flow range (Atm pressure)	Max. line pressure	Port size	Temp. sensor
LF-104 N - 10C	0 to 10 mL/min	990 kPa	R1/4	Built in the Laminar Flow Tube
LF-104 N - 20C	0 to 20 mL/min			
LF-104 N - 50C	0 to 50 mL/min			
LF-104 N -100C	0 to 100 mL/min			
LF-104 N -200C	0 to 200 mL/min			
LF-104 N -500C	0 to 500 mL/min	700 kPa	R1/2	
LF-104 N - 1L	0 to 1 L/min			
LF-104 N - 2L	0 to 2 L/min			
LF-104 N - 5L	0 to 5 L/min	500 kPa	R1/2	
LF-104 N - 10L	0 to 10 L/min			
LF-104 N - 20L	0 to 20 L/min			
LF-104 N - 30L	0 to 30 L/min	350 kPa	R1/2	
LF-105B N - 50L	0 to 50 L/min			
LF-105B N -100L	0 to 100 L/min	50 kPa	R3/4	Connected to the outlet of Laminar Flow Tube
LF2-200L	0 to 200 L/min			
LF2-500L	0 to 500 L/min			

The table (left) shows the flow ranges when used at the atmospheric pressure. When to be used at a line pressure, use the following formula to select the flow range.

Laminar flow range: X (mL/min)  
 Line pressure: P (kPa)  
 Max. flow(atm pressure): Q (atm mL/min)

$$X = \frac{101.3}{101.3 + P} \times Q$$

The table (below) shows the Laminar Flow Tubes to be used under specific flow range and line pressure conditions. The first digits of the flow ranges are in the order of 1, 2, 5.

(E.g.)

Test pressure: 300 kPa, Max. flow rate: 500 mL/min  
 See the point where 300 kPa (x-axis) and 500 mL/min (y-axis) cross each other. The point shows 200C. LF-104N-200C is the most appropriate choice.

Selection of Laminar Flow Tube The point where the line pressure (x-axis) and the flow range (y-axis) cross each other shows the appropriate choice. The "--" means unavailable.

Code	Line pressure (kPa) Flow range	-61 to	-51 to	-41 to	-35 to	-1 to	0 to	51 to	68 to	101 to	151 to	201 to	236 to	301 to	351 to	401 to	501 to	701 to	911 to
		-70	-60	-50	-40	-34	50	67	100	150	200	235	300	350	400	500	700	910	990
10 ML	10 mL/min	50 C	50 C	20 C	20 C	20 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C
20 ML	20 mL/min	100 C	50 C	50 C	50 C	50 C	20 C	20 C	20 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C	10 C
50 ML	50 mL/min	200 C	200 C	100 C	100 C	100 C	50 C	50 C	50 C	50 C	20 C	20 C	20 C	20 C	20 C	10 C	10 C	10 C	10 C
100 ML	100 mL/min	500 C	500 C	200 C	200 C	200 C	100 C	100 C	100 C	50 C	50 C	50 C	50 C	50 C	50 C	20 C	20 C	20 C	10 C
200 ML	200 mL/min	1 L	500 C	500 C	500 C	500 C	200 C	200 C	200 C	100 C	100 C	100 C	100 C	50 C	50 C	50 C	50 C	50 C	20 C
500 ML	500 mL/min	2 L	2 L	1 L	1 L	1 L	500 C	500 C	500 C	500 C	200 C	200 C	200 C	200 C	200 C	100 C	100 C	100 C	50 C
1 L	1 L/min	5 L	5 L	2 L	2 L	2 L	1 L	1 L	1 L	500 C	500 C	500 C	500 C	500 C	500 C	200 C	200 C	200 C	100 C
2 L	2 L/min	10 L	5 L	5 L	5 L	5 L	2 L	2 L	2 L	1 L	1 L	1 L	1 L	500 C	500 C	500 C	500 C	500 C	200 C
5 L	5 L/min	20 L	20 L	10 L	10 L	10 L	5 L	5 L	5 L	5 L	2 L	2 L	2 L	2 L	2 L	1 L	1 L	--	500 C
10 L	10 L/min	50 L	50 L	20 L	20 L	20 L	10 L	10 L	10 L	5 L	5 L	5 L	5 L	5 L	5 L	2 L	2 L	--	--
20 L	20 L/min	100 L	50 L	50 L	50 L	30 L	20 L	20 L	20 L	10 L	10 L	10 L	10 L	5 L	5 L	5 L	5 L	--	--
30 L	30 L/min	100 L	100 L	100 L	50 L	50 L	30 L	20 L	20 L	20 L	20 L	10 L	10 L	10 L	10 L	10 L	--	--	--
50 L	50 L/min	--	--	100 L	100 L	100 L	50 L	50 L	30 L	30 L	20 L	20 L	20 L	20 L	20 L	10 L	--	--	--
100 L	100 L/min	--	--	--	--	--	100 L	100 L	100 L	50 L	50 L	50 L	30 L	30 L	30 L	20 L	--	--	--
200 L	200 L/min	--	--	--	--	--	200 L	--	--	100 L	100 L	100 L	100 L	50 L	--	--	--	--	--
500 L	500 L/min	--	--	--	--	--	500 L	--	--	--	--	--	--	--	--	--	--	--	--

### External Appearances of Laminar Flow Tube & DPS



LF-104N φ50 × 230 mm



LF-105BN φ64 × 300 mm



DPS: PT-110FC-A  
W70 × H108 × D66 mm



LF2-200L φ59.5 × 334 mm  
 LF2-500L φ89.5 × 448.5 mm

\* The contents in this Product Information are as of December 2016. The specifications are subject to change without prior notice.

## Cosmo Instruments Co., Ltd.

2974-23 Ishikawa, Hachioji, Tokyo 192-0032 Japan

<http://www.cosmo-k.co.jp>

Phone: +81-(0)42-642-1357 Fax: +81-(0)42-646-2439

China: Cosmo (Shanghai) Trading Co., Ltd.	+86-(0)21-6575-6880
Shanghai, Tianjin, Guangzhou, Chongqing, Changchun, and Wuhan	
Korea: Cosmo Korea Co., Ltd.	+82-(0)32-623-6961
Taiwan: Taiwan Cosmo Instruments Co., Ltd.	+886-(0)2-2707-3131
Malaysia: Wave Electronics & Electrical System Sdn. Bhd.	+60-(0)3-51628677
Thailand: Cosmowave Technology Co., Ltd.	+66-(0)2-7361667
Indonesia: Pt. Cosmowave	+62-(0)21-42900043
Vietnam: Cosmowave Technology Co., Ltd. Vietnam Representative Office	+84-(0)47876085

India: Cosmo Instruments India Pvt. Ltd. Head Office	+91-(0)124-421-0946
Cosmo Instruments India Pvt. Ltd. South Zone Regional Office	+91-(0)9663384423
Cosmo Instruments India Pvt. Ltd. Pune - Chakan Office	+91-(0)20-6933-2345
Germany: Cosmo EU Solutions Technology GmbH	+49-(0)212-383671-71
UK: Fletcher-Moorland Ltd.	+44-(0)1782-411021
USA: Cosmo Solutions Technology, Inc.	+1-248-488-2580
Mexico: Cosmo De Mexico	+52 472 748 62 94
Brazil: Tex Equipamentos Eletronicos Ind. Com. Ltda.	+55-(0)11-4591-2825
Australia: Industrial Research Technology Pty. Ltd.	+61-(0)412-176-674